Jefferson Lab MAGNET GROUP

03rd March 2020

v1.00

Ruben Fair

on behalf of

Probir Ghoshal, Sandesh Gopinath, David Kashy, Renuka Rajput-Ghoshal, Eric Sun, Randy Wilson, Dan Young

Outline

- Contribution to Physics Division and Project Involvement
 - Hall A
 - Hall B
 - Hall C
 - EIC
 - Cryo
 - HD Ice
 - MOLLER
 - Other Work
- Publications
- Support for DOE reviews
- Involvement with the external community
- Team Strategic View

HALL A

Eric Sun

Cryogenic Control Reservoir for Hall A SC Solenoid Magnet - (SOLID)

- Existing CCR (Cryogenic Control Reservoir) was designed per ASME 2007 Section VIII, Division 2.
- CCR for Hall A SC Solenoid Magnet was rechecked to ensure it satisfied the rules of ASME 2019 Section VIII, Division 1.
- The change expands the potential vendor pools from two to seven.
- Existing calculations and drawings are being updated to reflect the requirements of ASME 2019 Section VIII, Division 1.



HALL A Dan Young

Cryogenic Control Reservoir for Hall A SC Solenoid Magnet - (SOLID)

Rework of existing Hall C Cryobox design and details for new interface with the Hall A "SC Solenoid Magnet" (CLEO II) - SOLID





HALL A

Dan Young

SBS GEn

Super BigBite Spectrometer

Target Magnetic Field Shielding



Design and detail of target laser alignment components experiment power supplies, electronics and shielding bunkers.

Probir Ghoshal Sandesh Gopinath

Torus – Modeling of the magnetic field

- Modeling the actual conductor layout for the torus magnet in Hall B to improve matching with the measured field data
- Engineering and physics working closely to minimize the mismatch (better than 150 G) between measured and model
 - Upon a few iterations (over 16 so far), US end near hub, use an S-bend to simulate the conductor using surveyed data and expected shape of the conductor
 - average model from all coils.
 - > All 6 coils relocated /moved in r, ϕ , Θ translated to x, y, z as shown.
 - Results shows significant improvement with the last iteration (week ending 2/23/2020)
 - Physics now required to define the points in space for magnetic field for engineering to generate B(x,y,z) map.

Coil B moves radially out by 0.521/06 mm (towards or problem) Coil B moves radially out by 0.286486 mm (away from bore/hub) Coil C moves radially out by 1.3984 mm (away from bore/hub) Coil D moves radially out by 3.80696 mm (away from bore/hub) Coil E moves radially out by 2.41042 mm (away from bore/hub) Coil F moves radially in by 0.758226 mm (towards from bore/hub)

Coil A moves upstream by 1.01172 mm Coil B moves downstream by 1.76846 mm Coil C moves downstream by 0.837393 mm Coil D moves upstream by 0.518406 mm Coil E moves upstream by 0.775945 mm Coil F moves downstream by 0.827278 mm

Coil A moves in azimuth by 0.609696 mm (see diagram) Coil B moves in azimuth by 1.59645 mm (see diagram) Coil C moves in azimuth by 2.04734 mm (see diagram) Coil D moves in azimuth by 0.876729 mm (see diagram) Coil E moves in azimuth by 1.2266 mm (see diagram) Coil F moves in azimuth by 1.10946 mm (see diagram)

Coil A shape change magnitude (s-wave at Z = 3125 mm) is 8.71688 mm Coil B shape change magnitude (s-wave at Z = 3125 mm) is 9.52377 mm Coil C shape change magnitude (s-wave at Z = 3125 mm) is 5.9433 mm Coil D shape change magnitude (s-wave at Z = 3125 mm) is 5.93812 mm Coil E shape change magnitude (s-wave at Z = 3125 mm) is 5.83882 mm Coil F shape change magnitude (s-wave at Z = 3125 mm) is 10.7929 mm





HALL B

Renuka Rajput-Ghoshal

Force Analysis for Neutron and Gamma Ray Detectors



for use with Solenoid

- One gamma ray detector and 4 neutron monitors will be installed close to the Hall B superconducting solenoid magnet. These detectors will have some ferromagnetic components.
- The purpose of this technical report is to analyze the forces on these detectors due to the stray magnetic field of the Hall B solenoid.
- These forces are considered to be negligible. Although the field in that region is only of the order of about 300G, no loose magnetic material should be allowed to be in close proximity to the magnet.

ightarrow Tech report B000000400-A028

HALL B

Eric Sun Renuka Rajput-Ghoshal

Eddy Current Analyses of Detectors for use with Solenoid



- Maximum current is 2416 A; maximum decay rate = 281 A/s.
- Negligible Lorentz forces on the aluminum, copper, and tungsten.
- Internal bursting force of the tube = 104 N. No concern.



- Maximum current is 2416 A; maximum decay rate = 281 A/s.
- Internal bursting force of the flange = 1932 N, producing an average stress of 0.68 MPa. No concern.
- □ Large Lorentz force in top plate. Recommend insulation layers between top plates and rods to suppress eddy current.



Tests of SHMS Magnet Dump Resistors

- 7.5 mΩ and 25 mΩ dump resistors, manufactured by Switzerland's Widcap AG, were tested at Jefferson Lab.
- Fig. 1 shows that no quench-back of Q2/Q3 magnets was observed with 7.5 mΩ dump resistor. Fig. 2 illustrates the quench-back phenomenon with a 75 mΩ dump resistor.
- Fig. 3 shows that no quench-back of Dipole magnets was observed with 25 mΩ dump resistor. Fig. 4 illustrates the quench-back phenomenon with a 75 mΩ dump resistor.
- → MT26 Paper: Test Results of Fast Decaying Current-Induced AC Losses in SHMS Superconducting Magnets at Jefferson Lab
 - Published in Feb 2020







Fig. 3



Fig. 2



Fig. 4

Potential Magnet Design work (with BNL)

The goal is to establish Task Forces to support specific design/analysis/research activities. They are described below.

- EIC Task Force on Compensation of Detector Solenoid Effects
- Mechanical analysis of the IR magnets and to make sure that physically we have allocated enough space (with end volumes and end plates, power feedthroughs etc.). This has been started here with our Magnet Division, but there is a lot left to be done.
- BNL has not worked on including correctors into the IR (we only recently came up with a first shot at a correction scheme)
- BNL has not looked at multipole errors at different energies, so this is also something which could be interesting.
- There are spin rotator solenoids (7T, 3m long) which could do with more design effort.
- Magnets which have so far received very little attention are the additional magnets required to match into the RHIC ring (80T/m quads and 5-6T dipole magnets). Each of these requires a magnetic design as well as a first pass on engineering.
- Another potential topic for a magnet Task Force is fast ramping magnets for the RCS (rapid cycling synchrotron).

 \rightarrow We have the skill sets in house. We need more information on the level of detail required/desired and in what time frame prior to committing to this work. This work is desirable and we should take it on if we have the staff to get it done. It requires support from both the Physics Magnet Group and the ME Group. Staff from the ME Group may also be used to support SRF design work and the EIC Task Force on Hadron Storage Ring Vacuum Chamber Upgrade.



- Hall A SAD Plan review with Cryo
- Reinforce use of <u>esr-users@jlab.org</u> to both Hall Techs and ESR operators
- Lots of design consultation with Cryo engineers
- Trouble shooting of instability in Hall B system (U-tube vacuum)
- Distributed design guidance to target group for Moller target (Temperature/Pressure/Flow)

HDIce

Dave Kashy Probir Ghoshal Randy Wilson Ruben Fair

HD Ice Dump Solenoid (UITF)

Magnetic Field at the magnet center, B(0,0,0) in T	0.25 (Nominal)
Maximum length (mm)	< 500 (Nominal)
Clear bore diameter (inches)	9.5
Integral B.dL (T.m)	0.125 (start of solenoid to HARP 630 mm downstream (~ - ve 250 mm to + ve 380 mm)
Operating current (A)	318.2 (Nominal), (Allowed up to 350A max.)
Operating voltage (V)	47 (Nominal)
Maximum supply voltage (V)	< 80 (MPS)





HDIce

HD Ice Dump Solenoid (UITF) - Solenoid Test Results



PT cross check (0.23psi full range)

HDICE Solenoid PLC								
Reset Interlock	s	Interlock Output Klixon Thermal Switches						
RTDT1 Coll 1 Inlet Temp RTDT2 Coll 1 Outlet Temp RTDT3 Coll 2 Inlet Temp RTDT4 Coll 2 Outlet Temp RTDT5 Coll 3 Inlet Temp RTDT6 Coll 3 Outlet Temp RTDT6 Coll 4 Inlet Temp	31.1 C 30.9 C 30.0 C 29.8 C 30.1 C 29.7 C 30.0 C 29.5 C	DVC1 Voltage DVC2 Voltage DVC3 Voltage DVC4 Voltage DVC1-4 Voltage PT1 Pressure PT2 Pressure FT1 Flow	0.004 V 0.009 V -0.013 V -0.000 V -0.011 V 27.9 psi 112.0 psi 1 70 gpm					
Power Supply Set Current 0.00 Current -0.0	00 Amps 38 Amps	Voltage (V) Trip Limit 35	0.039 0 Amps					

Flow through each coil

measured

- LCW Pressure available is higher with Test Lab system improved and tuned
 - Prior to adjustment <50psid
 - Now 76psid at full flow
- Magnet flow is higher than originally analyzed
 - Original Calc 3.2gpm at 70 psid P=13.3kW
 - Actual 5.6gpm at 76psid P= 14.0kW
- Power calculation quite close (resistivity of copper not specified)
- Flow analysis quite conservative
- Data will be used to improve flow calculations



Magnet run at two flow rates (5.6 and 4.7 gpm)



Ruben Fair + team

Spectrometer CD0 to CD1 Action Plan

TASKS COMPLETED

 \Box Helium v Vacuum down select \rightarrow Vacuum selected

Basis of Estimate

TASKS IN PROGRESS

- □ Risk Register update (RF)
- □ Re-sequencing of P6 tasks (RF)
- □ Working with Procurement Dept to agree on timescales for procurement-related activities (RF)
- □ Improving 'drill-down' of Basis of Estimates for costs, for reviews (RF)
- □ Updating of Hall A CAD model (DK/RW)
- Beam pipe conceptual design (DK)
- □ Coil support design (strong backs and frame) (SG/DK)
- □ Field mapping specification and conceptual design of mapping fixture (RRG)
- □ Coil unbalanced forces for misalignment and fault scenarios (ES/RRG/SG)
- □ Re-design of upstream torus (DK)
- □ Assessment of particle-tracking capability within TOSCA (PG/RRG)
- □ Update of downstream coil designs for GEANT modeling (*DK/SG/RW/PG*)
- Down select of DS Hybrid v Segmented coil design (*RF, team, Collaboration*)

REVIEWS COMPLETED

Independent Cost Review – Nov 2019 Design Review – Dec 2019 Director's Review – Jan 2019

Hall A - MOLLER

Dave Kashy / Randy Wilson / Sandesh Gopinath / Probir Ghoshal

Magnet Coil Designs

New Blocky models produced for collaboration analysis



Sub-Coil #4

SECTION VIEW

Beam Pipes and Windows

Conical Pipe

- Conceptual design of Detector Beam Pipe started ٠
 - Working to get rough budgetary estimate drawings
- Have contacted potential vendors for ٠
 - Window forming

Hall A - MOLLER

Dave Kashy / Randy Wilson

- **Bellows Manufacture** ٠
- Conical aluminum pipe •
- Preliminary calculations on primary beam window are ٠ encouraging
 - Staggered thickness 0.1, 0.2, 0.3mm
 - Peak temp 120C ٠



Detector Window

Dual

Assy





Sandesh Gopinath

DS Torus coil support design & analysis

- **Objectives**: To compare different conceptual designs to support the DS torus
- Evaluate conceptual coil support structures based on coil deflections and stresses.
- Compare hybrid and segmented coil designs for same support structure concepts.

What's in store:

- Study design options to allow for thermal motion. (with DK)
- Interface with physics to study radiation dose distribution and select materials.
- Develop new support concept based on above studies.









Fig 7. CASE 1 geometry with boundary conditions



Hall A - MOLLER

Sandesh Gopinath





Fig 11. CASE 1 Plot comparing deflections of inner edge of all coils with COIL 1 & 2 showing the highest overall movement



D: Gravity only

Coil inner edge deflection



	Max Stress (MPa)	Location & Safety factor	Max deflection (mm)	Location
Aluminu m	22	Rear support legs SF = 4.18	0.242	SB1 tail
Copper	8.3	Coil block @ Z = 10.5 m SF = 5.3	0.548	COIL1 tail

CASE 1 output summary

Hall A - Moller

Probir Ghoshal Eric Sun Ruben Fair R Rajput-Ghoshal



Moller Magnet Fault Analysis Matrix

Remarks/Details

Coil force studies carried out to date include:

Electrical fault conditions (Complete - Probir and Ruben)

- Mechanical misalignment (Complete Eric/Probir/Ruben)
 - Coil tilted by 1° (0.5° either side both away and closer to the next coil)
 - One coil moved radially outwards by 3 mm (e.g. Coil A all 4 sub-coils)

 \rightarrow Next step is to include the coil supports and calculate stresses before a final decision is made.



Hall A - Moller

Probir Ghoshal R Rajput-Ghoshal

-110.90.0

-40.0 -30.0 20

0.0

10.0 20.0 30.0

Moller Particle (ee and ep) tracking









JLab Model files

- All tracks can be plotted in Opera if the function is defined...we used velocity as energy function - beam density function
- Directly define the function to extract the • information. Model to have all ee & ep (at predefined phi and theta).
- · All ee tracks and ep are in individual independent track file (all tracks in one file).
- No need to plot individual tracks and extract from • *.lp file for data.

CHL + Test Lab

Randy Wilson

A design task for J-Lab CHL was an Oil Removal cylinder with attached piping and components. Fabricated at Jefferson Lab.



Developing model to install Pair Pump for Vertical Test Area.

Other Work

Eric Sun

Mechanical Analysis of Coil Novel Gasket-based Nonlinear Analysis of Superconducting Magnets



Gasket Hill material from mesoscale model Macro model

- □ To better predict the overall stress/strain of a coil, a more accurate analysis method is needed.
- Present analysis methods assume the coil as either linear isotropic or linear orthotropic, which is far from reality.
- Gasket-based nonlinear analysis is the first of its kind to use the stress-strain curve of a 10-stack Nb₃Sn coil sample as an input to the nonlinear analysis.
- Nonlinear Hill model is the first of its kind to link the micro model and tests to the macro model of the magnet
- □ The new method can improve the accuracy of the analysis by up to 45 times depending on the layer granularity of the model.
- □ This type of analysis could prove to be crucial for designing high field magnets employing Nb₃Sn and NbTi superconductor (EIC, Hi-Lumi, FCC......)

Other Work

Dan Young Eric Sun

Coil Structure Modeling

Modeled and modified coil components to reflect a variety of iterations to aid in engineering analysis and simulations



Detailed model of single strands illustrating strand crossover to be used in analysis simulations



Detailed model of conductor cable section

Publications / Conferences

Manuscripts Published and under review/accepted

- P. K. Ghoshal, R. Bachimanchi, P. Bonneau, P. Campero Rojas, B. J. Eng , <u>R. J. Fair</u>, T. Lemon , and N. R. Sandoval, "Development of FPGA-based multi-sensor excitation low voltage (MSELV) chassis at Jefferson Lab", Rev. Sci. Instrum., 90(12), 124701, Dec 2019, DOI: 10.1063/1.5127460
- P. K. Ghoshal, D. Chavez, <u>R. Fair</u>, <u>S. Gopinath</u>, <u>D. Kashy</u>, P. McIntyre, T. Michalski, <u>R. Rajput-Ghoshal</u>, A. Sattarov, "Preliminary Design Study of a Fast-Ramping magnet for Pre-concept Design of an Electron-Ion Collider at Jefferson Lab", *IEEE Trans on Appl. Superconductivity*, V30(1), January 2020, DOI: 10.1109/TASC.2019.2929495
- <u>E Sun</u>, <u>P K Ghoshal</u>, <u>R Fair</u>, S Lassiter, P Brindza, "Quench-back Management for Fast Decaying Currents in SHMS Superconducting Magnets at Jefferson Lab", *IEEE Trans on Appl. Superconductivity*, *IEEE Trans on Appl. Superconductivity*, V30(3), April 2020, DOI: 10.1109/TASC.2019.2931978
- R. Rajput-Ghoshal, R. Fair, P. K. Ghoshal, "Optimization of the Interaction Region Quadrupole Magnet for Future Electron-Ion Collider at Jefferson Lab, *IEEE Trans on Appl. Superconductivity, (Preprint)* DOI: 10.1109/TASC.2020.2972217
- <u>E Sun</u>, P Brindza, <u>R Fair</u>, <u>P K Ghoshal</u>, S Lassiter, "Test Results of Quench-back Management Due to Fast Decaying Current and AC Losses in SHMS Superconducting Magnet at Jefferson Lab", <u>Accepted POSTER Presentation</u>, *IEEE Trans on Appl. Superconductivity*, (*Preprint*) DOI: 10.1109/TASC.2020.2974850
- D. Kashy, R. Fair, P. K. Ghoshal, R. Rajput-Ghoshal, "An Investigation of the Electromagnetic Interactions between the CLAS12 Torus & Solenoid Superconducting Magnets at JLab", IEEE Trans on Appl. Superconductivity (Under review)

Publications / Conferences

Manuscripts Published and under review/accepted (Cont'd)

- B.R.P. Gamagey, V.S. Morozov, F. Lin, T. Michalski, <u>R. Rajput-Ghoshal</u>, M. Wiseman, Y. Cai, Y. Nosochkov, M. Sullivan, G.-L. Sabbi, "MULTIPOLE EFFECTS ON DYNAMIC APERTURE IN JLEIC ION COLLIDER RING", Proceedings of NAPAC2019, Lansing, MI, USA
- Renuka Rajput-Ghoshal, Chuck Hutton, Fanglei Lin, Tim Michalski, Vasiliy Morozov and Mark Wiseman, "INTERACTION REGION MAGNETS FOR FUTURE ELECTRON-ION COLLIDER AT JEFFERSON LAB", Proceedings of NAPAC2019, Lansing, MI, USA
- G. L. Sabbi⁺, B.R. Gamage, T.J. Michalski, V.S. Morozov, <u>**R. Rajput-Ghoshal**</u>, M. Wiseman, Y.M. Nosochkov, M.K. Sullivan, "FIELD QUALITY ANALYSIS OF INTERACTION REGION QUADRUPOLES FOR JLEIC" Proceedings of NAPAC2019, Lansing, MI, USA
- "Full Acceptance Interaction Region Design of JLEIC", V.S. Morozov, R. Ent, Y. Furletova, F. Lin, T. Michalski, <u>R. Rajput-Ghoshal</u>, M. Wiseman, R. Yoshida, Y. Zhang, Y. Cai, Y. Nosochkov, M. Sullivan, G.-L. Sabbi, 10th Int. Particle Accelerator Conf.IPAC2019, Melbourne, Australia JACoW Publishing, DOI :10.18429/JACoW-IPAC2019-WEPGW123
- V. D. Burkert, et al., "The CLAS12 Spectrometer at Jefferson Laboratory", Nuclear Inst. and Methods in Physics Research, A 959 (2020) 163419, DOI: 10.1016/j.nima.2020.163419.
- M. Ungaro, et al., "The CLAS12 Geant4 Simulation", Nuclear Inst. and Methods in Physics Research, A 959 (2020) 163422, DOI: 10.1016/j.nima.2020.163422
- <u>R. Fair</u>, <u>R. Rajput-Ghoshal</u>, <u>D. Kashy</u>, <u>P. K. Ghoshal</u>, et al, "Superconducting Magnets for CLAS12" Accepted by NIM (Dec 2019), With the NIM typesetters (Feb/Mar 2020)

2. Preparation in Progress for Submission

- P. K. Ghoshal, R. J. Fair, S. Gopinath, D. Kashy, R. Rajput-Ghoshal, et al., "Risk management with Accelerator and Detector magnets at JLab: Failure Mode and Effect Analysis", IEEE Trans on Appl. Superconductivity
- J. Mammei, et al, "A Novel Resistive Toroidal Spectrometer for the MOLLER Experiment", NIM (Elsevier)
- **2** papers Withdrawn from Applied Superconductivity (on EIC)

Support for External DOE Reviews

- **FRIB Facility for Rare Isotope Beams (MSU) SC magnet design –** *R. Fair, P. Ghoshal*
- **NSTX-U** National Spherical Torus Experiment Upgrade (PPPL) Resistive coil design *R. Rajput-Ghoshal*
- **Mu2e Muon to Electron Conversion Experiment (FNAL) SC magnet design –** *R. Fair, R. Rajput-Ghoshal*
- **MPEX Material Plasma Exposure Experiment (ORNL) SC magnet design** *R. Fair*
- Hi-Lumi LHC High Luminosity Large Hadron Collider (FNAL) SC magnet design R. Fair, P. Ghoshal
- **US-ITER US Contributions to the ITER Project SC Magnet design –** *R. Fair*
- **FRIB- High Rigidity Spectrometer SC Magnet design** *R. Rajput-Ghoshal*

Involvement with the external community

BEAMS (Being Enthusiastic about Math and Science) – *Renuka, Ruben*

Science Bowl - *Renuka*

U Women in Science and Engineering - *Renuka*

Career Café – *Renuka, Dan, Ruben*

Engineering Career Day – *Renuka, Ruben*

DOE SBIR/STTR Phase I and II proposals – *Ruben, Renuka, Probir*

Team Medium – Long term Strategic View

1. MOLLER-Related

- a. Development of tool to translate information from NX CAD models to OPERA (Sandesh, Randy, Probir)
- b. Training on using MAXWELL and ANSYS for structural analysis (*Sandesh*)
- c. Beam Power Analysis Methodology and Design Tool (*Dave*)

2. General

- a. Development of design tools to support magnet design iterations (*Ruben, Probir, Renuka, Sandesh, Dave*)
- b. Development of modelling techniques for coil structures (Eric, Dan)
- c. Mentoring of engineers internal and external to our group (Dave)
- d. Database of Magnet-Related Design Tools (*Probir*)
- e. Identification (development?) of local shops for 'simple' magnet fabrication projects (*Dave*)
- f. Involve new Engineering Division Magnet Engineer (Seetha Lakshmi Lalitha) to share and problem-solve issues

Backup

